

PRODUCT INFORMATION

MARTRON INC.® POBOX 309; MONROE, NC 28111 PH: (704) 289-1934; FAX: (704) 283-7400

DATE: APRIL 7, 2004

EMERGENCY - MARTRON 704-289-1934 CHEMTREC 800-424-9300

REF. # MFC-002502

MARTRON RP-26

Rust Preventive Oil

Water Displacing: Fingerprint Suppressor & Neutralizer

1 DESCRIPTION

Martron RP-26 is a combination rust preventive oil, cleaner, fingerprint neutralizer and suppressor. It is also water displacing rust preventive oil.

2 APPLICATION

Martron RP-26 should be used as received. It may be used as a cleaner-rust preventive because it displaces water and removes perspiration residues. It also can be used to neutralize acidic contaminants which remain on work following pickling, plating or room temperature black oxide operations. **Martron RP-26** has a unique ability to be able to neutralize these acidic films and has found wide application in hard chrome plating cycles as a rust inhibitor following the hard chrome plating applications.

Martron RP-26 may be applied by dip, spray or brush up to a temperature of 95°F. Films of **Martron RP-26** may be removed with solvents or alkaline cleaners. If application is by immersion, contact time should be a minimum of 30 seconds for best results. Should the parts being processed be wet, contact time should be long enough to properly displace the water. This is evidenced by small bubbles of water underneath the rust preventive film that indicate continued presence of water. Whether the application is dip, spray or brush, the rust preventive must sheet from the surface without these bubbles to insure proper corrosion protection.

3 EQUIPMENT

Tanks containing Martron RP-26 should have a bottom drain to remove displaced water.

4 CHARACTERISTICS

Physical form Dark brown liquid

Odor

Foaming tendency

Effects on metal Enhances corrosion protection on steel, cast iron, cuprous alloys, zinc, tin

and aluminum Moderate

Maximum solubility with water Displaces
Normal working concentration Use as received
Normal operating temperature Ambient

Viscosity at 100°F

Film thickness (dip)

Flash point

Pour point

Ambient

35 seconds

029 mils.

105°F (PMCC)

-60°F

Humidity cabinet at 120°F 14 days

MARTRON RP-26 Page 2 of 2

Type film Thin oily
Coverage 1500 sq. ft./gal.
Weight per gallon 6.80 lbs./gal.

Water displacing test Pass

Hydrobromic acid test

(neutralization test) Pass

Copper corrosion test

(1 hour 212°F) ASTM 1-A Pass

5 SAFETY NOTES

Martron RP-26 should not be used until a Safety Data Sheet (SDS) has been reviewed by supervisory as well as operating personnel.

6 DISPOSAL

Consult Federal, State and Local Authorities.

7 STORAGE

Store in clean, dry area. Keep away from flames. Keep containers closed when not in use and discard when empty.